

## Installing and Programming a Premium Class Xenus Replacement Drive

- Step 1: Install drive in cabinet.
- Step 2: Plug in communication cable to old working amplifier on different axis.
- Step 3: Establish communication with drive using CME2 software.
- Step 4: Upload drive data from working amp.
- Step 5: Switch cable from working amp to new amplifier.
- Step 6: Download drive data to new amp.



T0851 Blue Hi-Power Brushless Motor for Premium Class Encoder Wiring:

Connector DB15 | Encoder

- PIN01 : x VACANT
- 
- PIN02 : BROWN
- 
- PIN03 : BLU
- 
- PIN04 : ORG
- 
- PIN05 : RED
- 
- PIN06 : Limit Switch RED
- 
- PIN07 : VIOLET
- 
- PIN08 : ORG/WHT
- 
- PIN09 : x VACANT
- 
- PIN10 : WHT
- 
- PIN11 : GREEN
- 
- PIN12 : YELLOW
- 
- PIN13 : BLK
- 
- PIN14 : Limit Switch BLK
- 
- PIN15 : BRN/WHT

