

VFD Inverter Parameter

B 型		Mark	
00-00	4772		
00-02	10	Parameter Reset	
00-03	1	Boot screen display	
00-09	0	Control mode	
01-00	800	Max Frequency Setting	This should be set up according to the spindle nameplate.
01-01	800	Rated Frequency Setting	
01-02	220	Rated Voltage Setting	
01-09	5	First Acceleration Time	5 for ATC machine 10 for Non-ATC machine
01-10	5	First deceleration time	
01-23	0	Acc/Dec time unit	
02-00	1	Source of first directive	0 for hand held controlling system 1 for Syntec and OSAI system
02-01	2	Source of starting the motor	
02-04	1	No inversion of motor	
02-10	1		
02-15	800	Keyboard frequency command	
07-00	65	Rated currency setting	This should be set up according to the spindle nameplate.
07-04	2	Number of motor poles	Run the spindle after the setup and wait until it start and stop automatically
08-00	90		This should be set up according to the spindle nameplate.
08-01	3		
08-02	3		