

## Delta AB Amplifier Settings for HDS Machines

Axis	X	Y1	Y2	Z
SETTING				
P0-02	6	6	6	6
P1-00	0	0	0	0
P1-01	2	2	2	2
P1-03	0	0	0	0
P1-37	15	15	15	15
P1-44	1	1	1	1
P1-45	1	1	1	1
P1-52	40	40	40	40
P1-53	60	60	60	60
P2-00	40	40	40	40
P2-02	5000	5000	5000	5000
P2-03	6	6	6	6
P2-04	900	900	900	900
P2-06	100	100	100	100
P2-08	0	0	0	0
P2-10	101	101	101	101
P2-15	0	0	0	0
P2-16	0	0	0	0
P2-17	0	0	0	0
P2-24	5	5	5	5
P2-25	6	6	6	6
P2-26	300	300	300	300