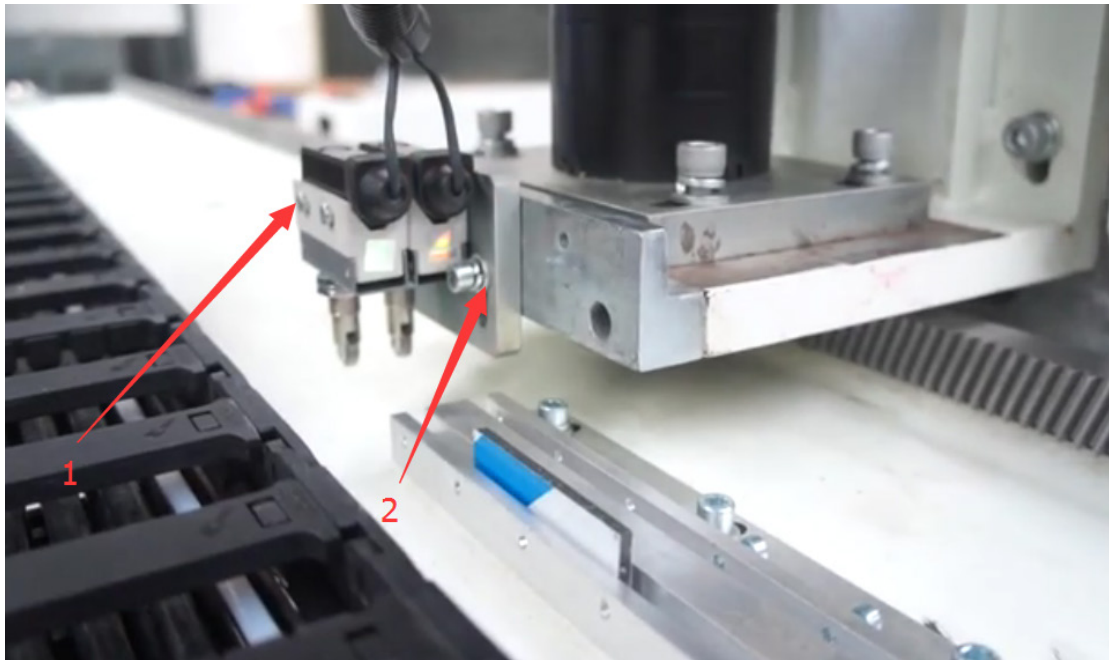
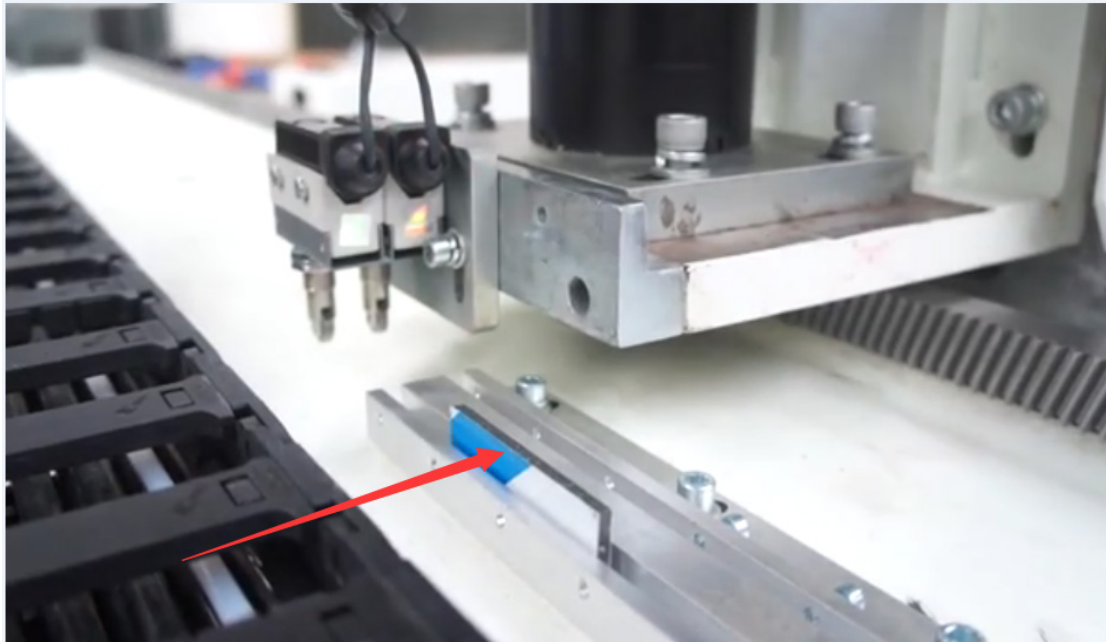


Steps on Limit switch installation

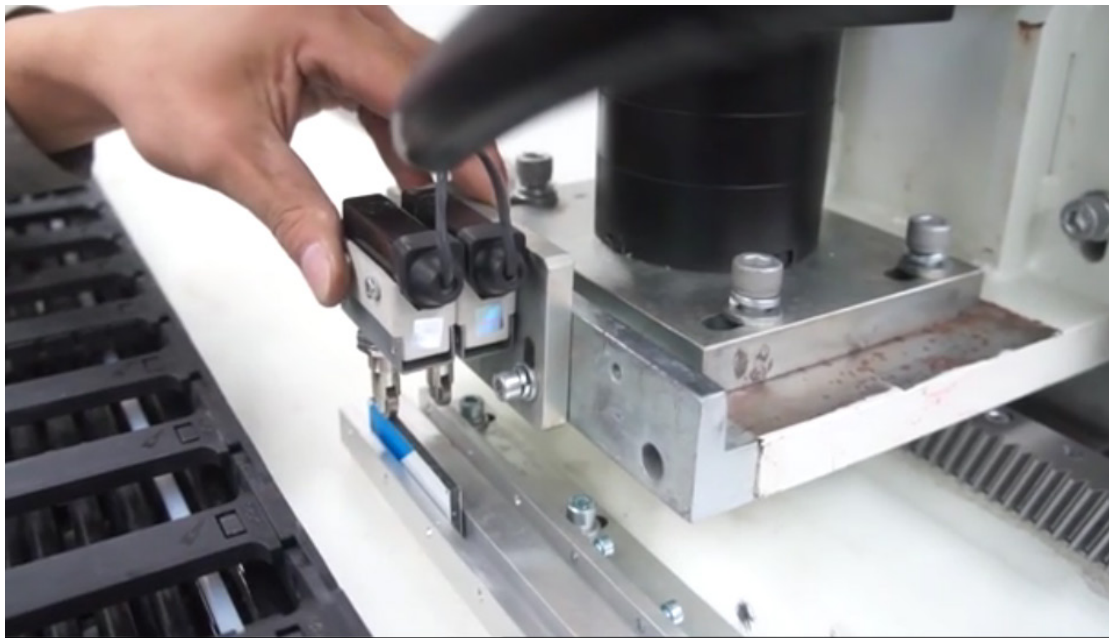
1. Limit switch 1 should be tightly fixed on board 2. Board should be installed in place with screws, but screws cannot be screwed tightly, for board can move up and down.



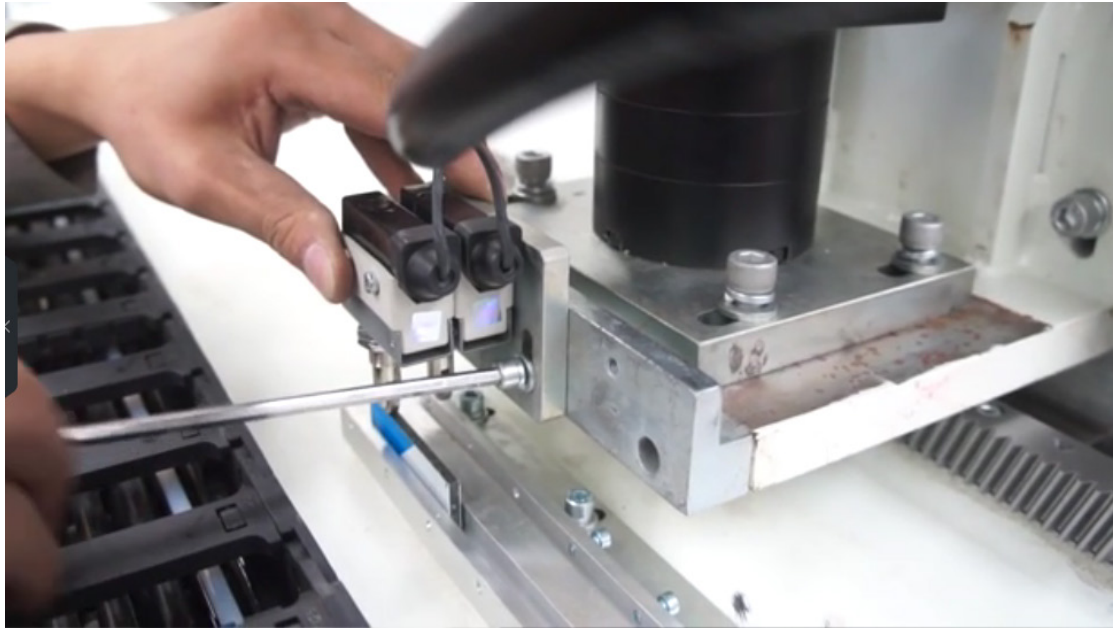
2. Jig which is 4mm lower than limit switch should be put in the groove of plate. The jig error is required to be less than $\pm 1\text{mm}$. Jig can be made of hard material at site.



3. Limit switch should be lifted up with hand and axis should be moved. Meanwhile limit switch should be placed over jig. And then release limit switch to let it naturally fall down to the upper surface of jig.



4. Put limit switch straight and tightly screw to fix limit switch.



5. Install plate to make it be in correct position.

